



# Rynite® FR945 BK507

## THERMOPLASTIC POLYESTER RESIN

Rynite® FR945 BK507是一种45% 玻纤/矿物增强, 阻燃, PET

### 总说明

树脂鉴别	PET-(MD+GF)45FR(17)	ISO 1043
制品标识码	>PET-(MD+GF)45FR(17)<	ISO 11469

### 流变性能

模塑收缩率, 平行	0.5 %	ISO 294-4, 2577
模塑收缩率, 垂直	0.9 %	ISO 294-4, 2577

### 机械性能

拉伸模量	12800 MPa	ISO 527-1/-2
断裂应力	92 MPa	ISO 527-1/-2
断裂伸长率	1.2 %	ISO 527-1/-2
弯曲模量	12500 MPa	ISO 178
弯曲强度	140 MPa	ISO 178
简支梁无缺口冲击强度, +23°C	20 kJ/m <sup>2</sup>	ISO 179/1eU
简支梁缺口冲击强度, +23°C	4 kJ/m <sup>2</sup>	ISO 179/1eA
简支梁缺口冲击强度, -40°C	3 kJ/m <sup>2</sup>	ISO 179/1eA
悬臂梁缺口冲击强度, 23°C	4 kJ/m <sup>2</sup>	ISO 180/1A
Poisson's ratio	0.33 -	

### 热性能

熔融温度, 10°C/min	250 °C	ISO 11357-1/-3
热变形温度, 1.80 MPa	200 °C	ISO 75-1/-2
热变形温度, 0.45 MPa	240 °C	ISO 75-1/-2
相对温度指数, 电气性能, 0.75mm	150 °C	UL 746B
相对温度指数, 电气性能, 1.5mm	150 °C	UL 746B
相对温度指数, 电气性能, 3mm	150 °C	UL 746B
相对温度指数, 冲击, 0.75mm	150 °C	UL 746B
相对温度指数, 冲击, 1.5mm	150 °C	UL 746B
相对温度指数, 冲击, 3mm	150 °C	UL 746B
相对温度指数, 强度, 0.75mm	150 °C	UL 746B
相对温度指数, 强度, 1.5mm	150 °C	UL 746B
相对温度指数, 强度, 3mm	150 °C	UL 746B



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### 燃烧性能

1.5mm名义厚度时的燃烧性	V-0 class	IEC 60695-11-10
测试用试样的厚度	1.5 mm	IEC 60695-11-10
UL注册	yes -	UL 94
厚度为h时的燃烧性	V-0 class	IEC 60695-11-10
测试用试样的厚度	0.81 mm	IEC 60695-11-10
UL注册	yes -	UL 94
厚度为h时的5V燃烧性	5VA class	IEC 60695-11-20
测试用试样的厚度	1.5 mm	IEC 60695-11-20
UL注册	yes -	UL 94
灼热丝燃烧指数, 0.75mm	960 °C	IEC 60695-2-12
灼热丝燃烧指数, 1.5mm	960 °C	IEC 60695-2-12
灼热丝燃烧指数, 3mm	960 °C	IEC 60695-2-12
灼热丝起燃温度, 0.75mm	825 °C	IEC 60695-2-13
灼热丝起燃温度, 1.5mm	825 °C	IEC 60695-2-13
灼热丝起燃温度, 3mm	925 °C	IEC 60695-2-13
FMVSS Class	B -	ISO 3795 (FMVSS 302)
燃烧速率, 厚度: 1毫米	<80 mm/min	ISO 3795 (FMVSS 302)

### 其它性能

密度	1850 kg/m <sup>3</sup>	ISO 1183
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### 注塑

建议干燥	是
干燥温度	120 °C
干燥时间, 除湿干燥机	4 - 6 h
加工前水分含量	≤ 0.02 <sup>[1]</sup> %
优良熔体温度	280 °C
注塑 熔体温度	270 °C
注塑 熔体温度	290 °C
螺杆大的切线速度	0.2 m/s
优良模具温度	110 °C
模具温度	100 °C
模具温度	120 <sup>[2]</sup> °C
保压范围	≥ 80 MPa
保压时间	4 s/mm
背压	As low as possible MPa
喷射温度	170 °C

[1]: At levels above 0.02%, strength and toughness will decrease, even though parts may not exhibit surface defects.

[2]: (6mm - 1mm thickness)



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## 典型数据

添加剂

阻燃剂

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